## **Technician Certification Quiz**

for Pro-Cut's Rotor Matching System Training & Marketing Program



## You balance wheels. You match rotors.

Please take this quiz after reviewing the online e-learning module:

www.procutusa.com/learning/default/aspx. Certification should be completed before your lathe training session with your Pro-Cut Rep.

- 1. The direct cause of brake pedal pulsation is:
  - a. Riding the brakes really hard down a long hill
  - b. Thickness variation in the brake rotor surface
  - c. Driving through a puddle after hard braking
  - d. Sticky brake caliper slides
- 2. Lateral runout on the brake rotor surface should be at or less than \_\_\_\_\_ on all vehicles except Nissan/Infiniti.
  - a. .005"
  - b. .020"
  - c. .002"
  - d. .010"
- Lateral runout on the brake rotor surface should be at or less than \_\_\_\_\_ on all Nissan/Infiniti vehicles:
  - a. .001"
  - b. .002"
  - c. .010"
  - d. .005"
- 4. The measurement for surface finish on a machined brake surface is called the Rotor's \_\_\_\_\_:
  - a. Smoothess quotient (Sq)
  - b. Roughness average (Ra)
  - c. Thickness variation (Tv)
  - d. Micro Feel (Mf)
- 5. If a Pro-Cut on-car lathe takes longer than \_\_\_\_\_ seconds to compensate, you should turn off the machine, disconnect, and check your set up before trying again.
  - a. 10 seconds
  - b. 5 minutes
  - c. 1 minute 30 seconds
  - d. 15 minutes

- 6. Minimum cutting depth per side on a standard vented rotor with a PFM lathe is:
  - a. .001"
  - b. .004"
  - c. .010"
  - d. .020"
- 7. Maximum cutting depth per side on a standard vented rotor is:
  - a. .007"
  - b. .004"
  - c. .010"
  - d. .020"
- You should be able to successfully refinish most rotors in \_\_\_\_\_ pass(es) if proper techniques are followed.
  - a. 1
  - b. 2
  - c. 3
  - d. 4
- 9. An improperly tightened adapter could cause:
  - a. a smooth cut
  - b. no problem
  - c. inability of machine to compensate for LRO
  - d. rust build-up
- 10. The goal for the Ra (Roughness average) of your final surface finish should be between & .

  - a. 5Ra and 15Ra b. 30Ra and 60Ra
  - 0. 30Ra anu 60Ra
  - c. 100Ra and 150Ra
  - d. 150Ra and 180Ra
- 11. Block sanding with a 150-grit sandpaper

for 60 seconds per side after the cut can improve surface finish Ra up to:

- a. 5%
- b. 10%
- c. 0%
- d. 25%
- 12. Pro-Cut providess a nondirection finish without performing additional swirl sanding — True or False?
  - a. TRUE
  - b. FALSE

## 13. Which is best for washing newly resurfaced rotors?

- a. glass cleaner
- b. Non-chlorinated Brake Cleaner
- c. Chlorinated Brake Cleaner
- d. Soap & warm water
- 14. Newly resurfaced and washed rotors need to be wiped clean with a dry paper towel or equivalent—True or False?
  - a. TRUE
  - b. FALSE
- 15. Each corner of a Pro-Cut cutting tip can be used for approximately \_\_\_\_\_ cuts.
  - a. 1 to 3
  - b. 7 to 10
  - c. 4 to 6
  - d. 11 to 13

Tech's Name:	
Date:	
Shop Location:	

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